

Date: Tuesday, 4/18/2006 9:58:47 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	ABRASION STRIP
<b>Job Number</b> :	26650		
<b>Estimate Number</b> :	10069		
<b>P.O. Number</b> :	N/A	<b>Part Number</b> :	D2856600
<b>This Issue</b> :	4/18/2006	<b>S.O. No.</b> :	N/A
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D2856 REV A
<b>First Issue</b> :	N/A	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	25656	<b>Drawing Revision</b> :	A
	<b>Type</b> :	<b>Material</b> :	N/A
	PURCHASED PARTS	<b>Due Date</b> :	5/10/2006
<b>Written By</b> :	<b>Qty:</b>		216
<b>Checked &amp; Approved By</b> :	<b>Um:</b>		Each
<b>Comment</b> :	Est. B 02:08.28 Re-format; Added clear & 108 foot roll to Step 2 KJ/RF		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 1036

Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll

Specify for Clear Tape

C 206/04/19

216 FT

2.0	3M8681 6	Abrasion Strip 6"
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Comment: Qty.: 1.0000 f(s)/Unit Total: 216.0000 f(s)  
 ABRASION STRIP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material certification is attached

216 = 216 ft

SP 06/05/06

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D2856

060506 (216)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57164

P 04/5/8

(216)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: SD Date: 06/05/09  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 4/18/2006 9:58:47 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ABRASION STRIP

Job Number: 26650

Part Number: D2856600

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

SD 06/05/09 (216)

Job Completion



u 06/05/08

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

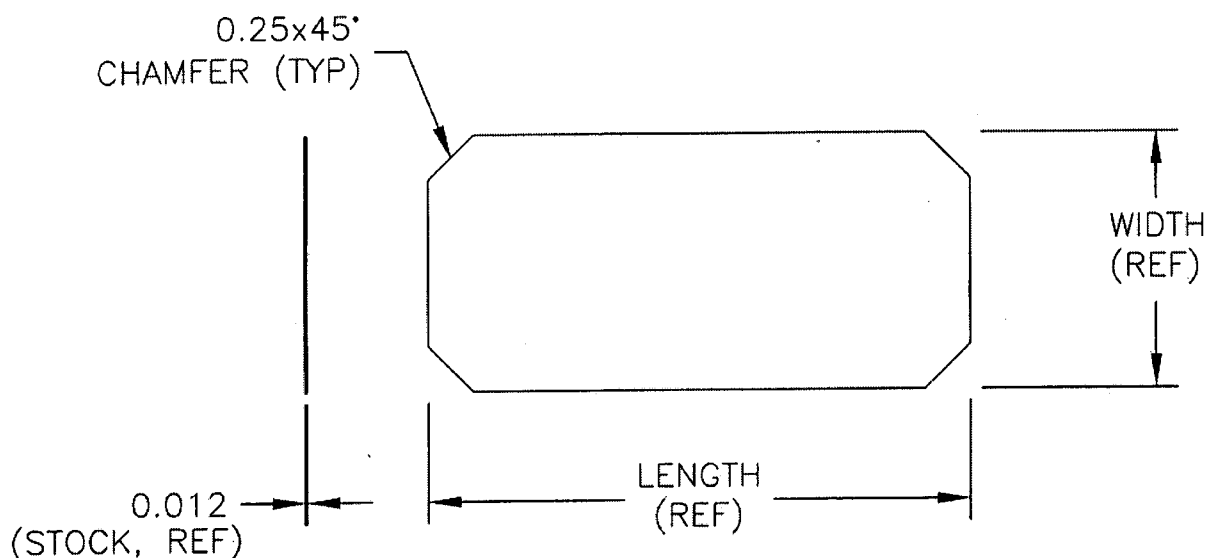
**NOTE:** Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED  
00.11.24

## SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE  
3M, P/N 8681 (OR 8681HS)  
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH  
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26650

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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3M Canada Company / Compagnie 3M Canada  
CERTIFICATE OF CONFORMANCE  
=====

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES  
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 31865

CUSTOMER ITEM: 8681HS-6

ITEM DESCRIPTION: 8681HS PROTECTIVE TAPE SKIP SLIT CLEAR

DIMENSION/SIZE/TYPER: 6 IN X 36 YD

SHIPPED QUANTITY: 2 UNIT: ROLL

ORDER #: J14836-001

ITEM ID: 70006148178

SHIP DATE: 05/04/2006

LOT NUMBER  
6044MANUFACTURING DATE  
FEBRUARY 13, 2006EXPIRY DATE  
FEBRUARY 13, 2008

SHIPPED TO: DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY, ONT.  
ATT: MAIN FINISHED GOODS LOCATION

NOTE: THIS LOT NUMBER MEETS 50% SHELF LIFE AT THE TIME OF THIS SHIPMENT.

3M Canada Company / Compagnie 3M Canada  
P.O. Box 5757, LONDON, ONT N6A 4T1  
DATE: 05/04/2006

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